



XL Flex and XL Flex+ VideoProbes

Shed light on your inspections.



The XL Flex and XL Flex+ VideoProbes provide unmatched image quality and powerful light output to boost probability of detection (POD) and speed up workflow. Rugged durability lowers your maintenance costs. Stereo measurement lets you evaluate defects in depth. And expert support from Baker Hughes gives you peace of mind. All in a lightweight, portable, and easy-to-use device. Now featuring 16GB of memory and an upgraded 5" LCD screen on the XL Flex+.

Get accurate results, fast.

Complete efficient, precise inspections with unmatched image quality, plus a 5" LCD screen on the XL Flex+.

Believe it when you see it.

Reduce eyestrain with powerful light output and a 3X brighter display in the XL Flex+.

Cut down on costs.

Lower your maintenance spending with durability you can trust, even in the harshest inspection environments.

Evaluate defects in depth.

Stereo measurement provides accurate analysis as you work.

Stay flexible.

At just 4.3 lbs., the device is lightweight and portable, with a wheeled carry-on case for easy transport.

Learn quickly.

The intuitive interface includes Menu Directed Inspection (MDI) 2.0, an application to guide users through inspections and organize results for simpler reporting.

Experience true peace of mind.

Get readily available assistance from GE experts, wherever you are.

Now with a 5" LCD screen for clear-cut inspections.

The new XL Flex+ display is 85% larger and 3X brighter, with crystal clear image quality unmatched in the industry. Paired with advanced optics and powerful light output, that means sharper images right on your device. Because when you can see clearly, you improve POD, speed up your workflow, and deliver results with confidence.



Integrated insertion tube storage reel

Technical specifications

Operating environment

Tip operating temp:	-25°C to 100°C (-13°F to 212°F) Reduced articulation below 0°C (32°F)					
System operating temp:	-20°C to 46°C (-4°F to 115°F) LCD requires warm-up period below 0°C (32°F)					
Storage temperature:	-25°C to 60°C (-13°F to 140°F)					
Relative humidity:	95% max, non-condensing					
Waterproof:	Insertion tube and tip to 14.7 psi (1 bar, 10.2 m of H2 O, 33.5 ft of H2 O)					
Environmental:	XL Flex: Tested to IP55 XL Flex+: Tested to IP65					

System

Wheeled case:	54.9 x 34.6 x 23.6cm (21.61 x 13.62 x 29)					
System weight:	In case: XL Flex: 6.50 kg (14.30 lb) XL Flex+: 8.39 kg (18.5 lb)					
	Without case: XL Flex: 1.73 kg (3.8 lb) XL Flex+: 1.98 kg (4.37 lb)					
Power (Lithium Ion battery)	8.4 V, 38 Wh (2 hour) 8.4 V, 75 Wh (4 hour)					
Power supply:	AC Input: 100-240 VAC, 50-60 Hz, 1.5 A Max DC Output: 9.5 V, 6.0 A					
Construction:	Polycarbonate housings with integrated Versalon™(JP) bumpers					
Dimensions:	9.53 x 13.34 x 34.29 cm (3.75 x 5.25 x 13.50 in)					
LCD monitor:	XL Flex: Integrated transflective 9.40 cm (3.70 in) active matrix VGA color LCD with XpertBright, 640 x 480 resolution					
	XL Flex+: Integrated 12.7 cm (5.0) active matrix					
	VGA color LCD, Transmissive display.					
Joystick control:	360° All-Way tip articulation with XpertSteer, bump gesture, menu access and navigation					
Button set:	Access user functions, measurement and digital functions					
Audio:	Integrated 2.5 mm headset/microphone jack					
Internal memory:	XL Flex: 4 GB Flash memory					
	XL Flex+: 16 GB Flash memory					
Data I/O ports:	Two USB® 2.0 ports					
Video port:	VGA Video Out					
Brightness control:	Auto and Variable					
Illumination type:	White LED					
Long exposure:	Via auto and manual mode					
White balance:	Factory default or user defined					

Standards compliance and classifications

MIL-STD-810G	Tested to United States Department of Defense Environment Tests Sections 506.5, 507.5, 509.5, 510.5, 511.5, 514.6, 516.6, 521.3				
MIL-STD-461F	XL Flex: Tested to United States Department of Defense Electromagnetic Interference RS103 - ABOVE DECK XL Flex+: Available upon request				
Standards compliance	Group 1, Class A: EN61326-1 UL, IEC, EN CSA-C22.2:61010-1 UN/DOT T1-T8				
IP rating	XL Flex: Tested to IP55 XL Flex+: Tested to IP65				

4.0 mm (0.157 in) diameter probes

Image sensor:	1/10 inch Color SUPER HAD CCD camera				
Pixel count:	290,000 pixels				
Housing:	Titanium				
6.1 mm (0.242 in) and 8.4 mm (0	0.331 in) diameter probes				
Image sensor: 1/6 inch Color SUPER HAD™ CCD camera					
Pixel count: 440,000 pixels					

Operating system:	Real-time multi-tasking operating system				
User interface:	Simple drop-down menu-driven operation Menu navigation using articulation joystick				
File manager:	Embedded file manager software supporting: File & Folder creation, naming, deleting Store to internal Flash (C:\) or USB ThumbDrive Copy between USB and C:\				
Measurements:	StereoProbe and Comparison				
MDI software (optional):	Provides user defined guided inspection Creates DICONDE compatible inspection files Creates MS Word® compatible inspection reports				
Audio data:	PC compatible (.AAC) file format				
Image control:	Invert, Zoom (5X digital) Image Capture and Recall				
Digital zoom:	Continuous (5.0X)				
Image formats:	Bitmap (.BMP), JPEG (.JPG)				
Video format:	MPEG 4				
Text annotation:	Built-in full screen text overlay generator Supports international language character sets 100 text line capacity				
Graphic annotation:	User placement of arrows				
Articulation control:	"Steer & Stay" articulation lock/fine articulation Tip "Home" return to neutral forward-tip orientation Userselectable fine or coarse control XpertSteer probe articulation offers quick steering responsiveness for tight probe control – bump steering enables slight adjustments to probe position				
Software updates:	Field updateable via USB ThumbDrive				
Languages:	English, Spanish, French, German, Italian, Russian, Japanese, Korean, Portuguese, Chinese, Polish				

Insertion tube length and diameter options

Camera diameter	Insertion tube working length								
4.0 mm (0.157 in)	2.0 m (6.6 ft)	3.0 m (9.8 ft)							
6.1 mm (0.242 in)	2.0 m (6.6 ft)	3.0 m (9.8 ft)	3.5 m (11.48 ft)	6.0 m (19.7 ft)	8.0 m (26.2 ft)				
8.4 mm (0.331 in)	2.0 m (6.6 ft)	3.0 m (9.8 ft)	4.5 m (14.8 ft)	6.0 m (19.7 ft)	8.0 m (26.2 ft)		10.0 m (32.8 ft)		

Tip articulation

Insertion tube length	Straight tube
2.0, 3.0 or 4.5 m	Up/down – 160° min, Left/right – 160° min
6.0 m	Up/down – 140° min, Left/right – 140° min
10.0 m	Up/down – 120° min, Left/right – 120° min

Note: Typical articulation exceeds minimum specifications

Tip optics

Tip view (DOV)	Tip color		Field of view (FOV) ⁽¹⁾	Depth of field (DOF)		4.0 mm optical tip part #	6.1 mm optical tip part #	8.4 mm optical tip part #		
Standard tips										
FORWARD	NONE	\boxtimes	80°	35 mm-infinity	(1.38 in-infinity)	T4080FF				
FORWARD	BLACK	•	115°	4 mm-infinity	(0.16 in-infinity)	T40115FN				
FORWARD	NONE		50°	50 mm-infinity	(1.97 in-infinity)		XLG3T6150FF ⁽²⁾			
FORWARD	WHITE		50°	12-200 mm	(0.47-7.87 in)		XLG3T6150FG			
FORWARD	ORANGE		80°	3-20 mm	(0.12-0.79 in)		XLG3T6180FN			
FORWARD	YELLOW	•	90°	20 mm-infinity	(0.79 in-infinity)		XLG3T6190FF			
ORWARD	BLACK	•	120°	5-120 mm	(0.20-4.72 in)		XLG3T61120FG			
FORWARD OBLIQUE	PURPLE	•	50°	12-80 mm	(0.47-3.15 in)		XLG3T6150FB			
FORWARD	BLACK	•	120°	5-200 mm	0.20-7.87 in)			XLG3T84120FN		
FORWARD	NONE	\boxtimes	40°	250 mm-infinity	(9.84 in-infinity)			XLG3T8440FF ⁽²⁾		
ORWARD	WHITE		40°	80-500 mm	(3.15-19.68 in)			XLG3T8440FG		
ORWARD	YELLOW	•	80°	25-500 mm	(0.98-19.68 in)			XLG3T8480FG		
FORWARD	GRAY		120°	20-infinity	(0.79"-infinity)		T61120FF			
SIDE	BLUE	•	120°	6 mm-infinity	(0.24 in-infinity)	T40120SF				
SIDE	RED	•	115°	1–30 mm	(0.04-0.18 in)	T40115SN				
SIDE	BROWN		50°	45 mm-infinity	(1.77 in-infinity)		XLG3T6150SF			
SIDE	GREEN		50°	9–160 mm	(0.35-6.30 in)		XLG3T6150SG			
SIDE	BLUE	•	120°	4–100 mm	(0.16-3.94 in)		XLG3T61120SG			
SIDE	RED		80°	1–20 mm	(0.04-0.79 in)		XLG3T6180SN			
SIDE	BROWN		40°	250 mm-infinity	(9.84 in-infinity)			XLG3T8440SF ⁽²⁾		
SIDE	GREEN		80°	25-500 mm	(0.98-19.68 in)			XLG3T8480SG		
SIDE	BLUE	•	120°	4-200 mm	(0.16-7.87 in)			XLG3T84120SN		
Stereoprobe	measuremer	ıt tips								
ORWARD	BLACK	•	55°/55°	5 mm-infinity	(0.2 in-infinity)	TM405555FG				
ORWARD	BLACK	•	60°/60°	4-80 mm	(0.16-3.15 in)		XLG3TM616060FG			
ORWARD	BLACK	•	60°/60°	4-50 mm	(0.16-1.97 in)			XLG3TM846060FG		
SIDE	BLUE	•	55°/55°	4 mm-infinity	(0.16 in-infinity)	TM405555SG				
SIDE	BLUE	•	50°/50°	2-50 mm	(0.08-1.97 in.)		XLG3TM615050SG			
SIDE	BLUE		60°/60°	4-50 mm	(0.16-1.97 in)			XLG3TM846060SG		

⁽i)FOV is specified diagonally.
(2)Indicates tips with maximum brightness.



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